

A.NARDUCCI

WELDING PRODUCTS

TURNTABLE TT15

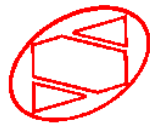
CAPACITY: 15 TON



The **TURNTABLE TT15** by A.NARDUCCI, for manual and automatic welding or cutting is conceived to handle pieces weighting up to 15 tons, allowing vertical axis rotation. All the turntable range is designed according top standards of performance and use practicality. High indeformability and structural strength are assured by a sturdy design and by thermal stress relaxation performed before machining. The table rotation, allowed by a ball bearing slewing ring, is driven by AC motor and frequency converter. Speed reducer placement assures minimum backlash, easy maintenance and impact protection.

Table plate is fitted with 8 radial series of screw holes due to allow proper work piece fastening and/or installation of outrigger in case of wide diameter pieces.

Type TT15 is equipped, as standard, with ground welding connection with 1.500 A capacity @ 100%.



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Capacity	15.000 kg
Table size	Ø 1.400 mm
Table height	365 mm
Dimensions	1.900 x 1.400 x (H) 365 mm
Rotation	Electromechanical, Speed: 0,1-1,2 rpm
Controlls and wirings	Control box installed onboard and fitted with plugs for power supply, rotation motor, hand control. Power supply: 380V-3Phase Pendant push button control including emergency stop, start button, rotation forward/reverse/stop, rotation speed potentiometer.
Machine weight	1.080 kg
Note	Rotating ground connection: 1.500 A capacity