

TURNTABLE TT05

CAPACITY: 5 TON



The **TURNTABLE TT05** by A.NARDUCCI, for manual and automatic welding or cutting is conceived to handle pieces weighting up to 5 tons, allowing vertical axis rotation. All the turntable range is designed according top standards of performance and use practicality. High indeformability and structural strength are assured by a sturdy design and by thermal stress relaxation performed before machining. The table rotation, allowed by a ball bearing slewing ring, is driven by AC motor and frequency converter. Speed reducer placement assures minimum backlash, easy maintenance and impact protection.

Table plate is fitted with 8 radial series of screw holes due to allow proper work piece fastening and/or installation of outrigger in case of wide diameter pieces.

Type TT05 is equipped, as standard, with ground welding connection with 400 A capacity @ 100%.





Capacity	5.000 kg
Table size	Ø 1.200 mm
Table height	330 mm
Dimensions	1.200 x 1.200 x (H) 330 mm
Rotation	Electromechanical, Speed: 0,1-1,2 rpm

Controlls and wirings

Remote control box installed on caster wheels and fitted with plugs for power supply, rotation motor, hand control. Power supply: 380V-3Phase

Pendant push button control including emergency stop, start button, rotation forward/reverse/stop, rotation speed potentiometer.

Machine weight 650 kgNote Rotating ground connection: 400 A capacity