



# A. NARDUCCI

WELDING PRODUCTS

## Turning rolls - U001650 M+F PR120 - capacity: 12.000 kg



Make & type		PR120
Capacity		12.000 kg
Set made of:		1 drive + 1 idler unit
Allowable workpieces diameters		600 ÷ 4.000 mm (300 ÷ 600 mm with 2/3 of total maximum capacity)
Rollers	Size	Ø 400 x 200 mm
	Material	Rubber
	Type	Steel wheels with outside rubber
Distance between rollers centers	Range	500 ÷ 1.850 mm
	Type of adjustment	Self centering leadscrew manually adjusted
Rollers centers ground height		465 mm
Transmission type		Motor, main speed reducer, transmission shaft, final wormreducers
Roller rotation speed		90 ÷ 900 mm/min.



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<b>Traversing bogies</b>		On demand
<b>Controls &amp; electric system</b>	<b>Control panel</b>	Placed onboard, fitted with plugs for hand control, drive motor, power supply Automatic/Manual selector, Rotation speed adjustment on controlbox/handcontrol selector, Pulse/Continuous input selector, Welding machine input On/Off selector Input: 380V – ThreePhase
	<b>Hand control</b>	<ul style="list-style-type: none"> <li>▪ Buttons for Power and Rotation forward/stop/reverse</li> <li>▪ Potentiometer for rotation speed regulation</li> <li>▪ Emergency stop</li> </ul>
	<b>Foot control</b>	<ul style="list-style-type: none"> <li>▪ on demand</li> </ul>
<b>Dimensions</b>	<b>Drive unit</b>	3.190 x 750 x (h) 670 mm
	<b>Idler unit</b>	2.680 x 650 x (h) 665 mm
<b>Machine weight</b>		1.300 kg (750 + 550)
<b>Fabrication year</b>		2018
<b>Machine history and services</b>		
<b>Notes</b>		

