



A.NARDUCCI

WELDING PRODUCTS

Turning rolls - U001610 M+F Diesse DS R30 E - capacity: 60.000 kg



Make & type		Diesse DS R30 E
Capacity		60.000 kg
Set made of:		1 drive + 1 idler unit
Allowable workpieces diameters		450 ÷ 5.800 mm
Rollers	Size	Ø 400 x 385 mm
	Material	Rubber + steel flanges
	Type	2 rubbered wheels + 3 steel flanges
Distance between rollers centers	Range	550 ÷ 2.440 mm
	Type of adjustment	Self centering leadscrew manually adjusted
Rollers centers ground height		525 mm
Transmission type		Motor, main speed reducer, transmission shaft, final wormreducers
Roller rotation speed		67 ÷ 837 mm/min.



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TURNING ROLLS - U001610 M+F - DIESSE DS R30 E - capacity: 23.000 kg -

Traversing bogies		On demand
Controls & electric system	Control panel	Placed onboard, fitted with plugs for hand control, drive motor, power supply Input: 380V - 3Phase
	Hand control	<ul style="list-style-type: none"> ▪ Buttons for Power and Rotation forward/stop/reverse ▪ Potentiometer for rotation speed regulation ▪ Emergency stop
	Foot control	<ul style="list-style-type: none"> ▪ on demand
Dimensions	Drive unit	3.800 x 1.000 x (h) 725 mm
	Idler unit	3.210 x 800 x (h) 725 mm
Machine weight		2.900 kg (1.650 + 1.250)
Fabrication year		1993
Machine history and services		Machine overhauled with transmission repair, drive rubber rollers replacement, new control box installation (2019)
Notes		

