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WELDING PRODUCTS

Turning rolls - U001770 M+F Passerini 280 E&280N - capacity: 28.000 kg



Make & type		Passerini 280E & 280N
Capacity		28.000 kg
Set made of:		1 drive + 1 idler unit
Allowable workpieces diameters		770 ÷ 4.500 mm (275÷770 mm @ 2/3 of max capacity)
Rollers	Size	Ø 350 x 330 mm
	Material	Rubber + steel flanges
	Type	3 cast iron rubbered wheels with inner intermediate steel flanges
Distance between rollers centers	Range	400 ÷ 1.750 mm
	Type of adjustment	Self centering leadscrew manually adjusted
Rollers centers ground height		405 mm
Transmission type		Motor, pulleys, main speed reducer, transmission shaft, final wormreducers
Roller rotation speed		88 ÷ 1.100 mm/min.



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Traversing bogies		On demand
Controls & electric system	Control panel	Placed onboard, fitted with plugs for hand control, drive motor, power supply Input: 380V - 3Phase
	Hand control	<ul style="list-style-type: none"> ▪ Buttons for Power and Rotation forward/stop/reverse ▪ Potentiometer for rotation speed regulation ▪ Emergency stop
	Foot control	<ul style="list-style-type: none"> ▪ on demand
Dimensions	Drive unit	3.580 x 900 x (h) 650 mm
	Idler unit	2.550 x 650 x (h) 580 mm
Machine weight		1.680 kg (990 + 590)
Fabrication year		
Machine history and services		Machine overhauled with overall check and new controlbox (2019)
Notes		

