



A.NARDUCCI

WELDING PRODUCTS

Turning rolls - U001856 M+F PR70 - capacity: 7.000 kg



Make & type		PR70
Capacity		7.000 kg
Set made of:		1 drive + 1 idler unit
Allowable workpieces diameters		500 ÷ 3.500 mm (220 ÷ 500 mm with 2/3 of total maximum capacity)
Rollers	Size	Ø 300 x 150 mm
	Material	Rubber
	Type	Steel wheels with outside rubber
Distance between rollers centers	Range	360 ÷ 1.350 mm
	Type of adjustment	Self centering leadscrew manually adjusted
Rollers centers ground height		470 mm
Transmission type		Motor, main speed reducer, transmission shaft, final wormreducers
Roller rotation speed		125 ÷ 1.250 mm/min.



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Traversing bogies		On demand
Controls & electric system	Control panel	Placed onboard, fitted with plugs for hand control, drive motor, power supply Automatic/Manual selector, Rotation speed adjustment on controlbox/handcontrol selector, Pulse/Continuous input selector, Welding machine input On/Off selector Input: 380V – ThreePhase
	Hand control	<ul style="list-style-type: none"> ▪ Buttons for Power and Rotation forward/stop/reverse ▪ Potentiometer for rotation speed regulation ▪ Emergency stop
	Foot control	<ul style="list-style-type: none"> ▪ on demand
Dimensions	Drive unit	2.550 x 665 x (h) 660 mm
	Idler unit	2.100 x 600 x (h) 620 mm
Machine weight		650 kg (370 + 280)
Fabrication year		2020
Machine history and services		
Notes		Serial number 115/20

