



A. NARDUCCI

WELDING PRODUCTS

Turning rolls - U001779 M+F Bode SAR2000 - capacity: 100.000 kg



Make & type		Bode SAR2000
Capacity		100.000 kg
Set made of:		1 drive + 1 idler unit
Allowable workpieces diameters		600 ÷ 6.000 mm
Rollers	Size	Ø 559 x 260 mm
	Material	Polyurethane
	Type	Steel hubs with outer polyurethane cushion
Distance between rollers centers	Range	2.000 mm (Y535-X535-L755)
	Type of adjustment	Fixed
Rollers assemblies pivot ground height		~550 mm
Transmission type		Motor, pulleys and belt, first step speed reducer, transmission shaft, one speed reducer for each drive roller assembly + final gear drivechain with upper rollers clutches for loading operations
Roller rotation speed		112 ÷ 1.406 mm/min.



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Traversing bogies		On demand
Controls & electric system	Control panel	Placed onboard, fitted with plugs for hand control, motor and power supply Input: 380V – 3Phase
	Hand control	<ul style="list-style-type: none"> ▪ Buttons for Power and Rotation forward/stop/reverse ▪ Potentiometer for rotation speed regulation ▪ Emergency stop
	Foot control	<ul style="list-style-type: none"> ▪ on demand
Dimensions	Drive unit	3.860 x 1.400 x (h) ~1.330 mm
	Idler unit	3.030 x 1.050 x (h) ~1.330 mm
Machine weight		9.000 kg (5.380 + 3.620)
Fabrication year		01/1998
Machine history and services		Machine overhauled with mechanical check up and respray: Drive unit equipped with new motor and control box (2019) Idler units fitted with new polyurethane rollers (2020)
Notes		Idler unit fitted with manual antidrift device (sterring system) Additional idler unit available on request

