



A. NARDUCCI

WELDING PRODUCTS

TABLE POSITIONER - U001423 T **Silvestrini AVSA160 - capacity: 16.000 kg**



Make & type		Silvestrini AVSA160	
Capacity	16.000 kg	@ 425 mm from table surface	
Tilting moment	6.800 kgm	Calculated from table surface	
Rotating torque	1.800 kgm		
Table	Size	Ø 1.950 mm	
	Type	Double plate welded frame with radial T-slot for workpiece fastening	
	Support type	Slewing ring bearing	
Table height	Of table plate, placed horizontal	1.650 ÷ 2.350 mm	
	Of rotation axis, with table placed vertical	1.420 ÷ 2.130 mm	
Table tilting	Hydraulical, trough double cylinder		
Table rotation	Hydraulical, trough hydraulic motor and speed reducer		
Table height adjustment	Hydraulical, trough double cylinder		

POSITIONER - U001423 T - Silvestrini AVSA160 - 16.000 kg

Rotation speed		~0,01÷0,47 rpm. (to be verified) Adjusted with potentiometer
Controls & electric system	Control panel	Placed onboard fitted with plugs for handcontrol, footcontrol, handstroke switches, valves. Input: 380V - ThreePhase
	Hand control	<ul style="list-style-type: none"> ▪ Buttons for Power and Rotation forward/stop/reverse ▪ Table tilting up/downward ▪ Table height adjustment up/down ▪ Potentiometer for rotation speed regulation ▪ Emergency stop
	Foot control	<ul style="list-style-type: none"> ▪ On request ▪ EMERGENCY STOP BUTTON ▪ FORWARD/STOP/REVERSE FOOT SWITCHES
Dimensions	Base dimension	4.250 x 2.200 mm
	Overall dimensions	4.875 x 2.200 x (h) 1.650 mm
Machine weight		9.400 kg
Fabrication year		1985
Machine history and services		Complete overhauling with hydraulic unit retrofitting, new control box, mechanical check-up, repainting (2019)
Notes		



