



A. NARDUCCI

WELDING PRODUCTS

TABLE POSITIONER - U001536 T SAF 50B - capacity: 5.000 kg



Make & type		SAF 50B	
Capacity	5.000 kg	@ 130 mm from table surface	
Tilting moment	1.500 kgm	Calculated from tilting trunions	
Rotating torque	600 kgm		
Table	Size	Ø 1.400 mm	
	Type	Cutted steel with 6 radial T-slot for workpiece fastening	
	Support type	Axis and double bearings	
Table height	Of table plate, placed horizontal	1.295÷1.920 mm	
	Of rotation axis, with table placed vertical	1.120÷1.745 mm	
Table tilting	Electromechanical, trough geared sector		
Table rotation	Electromechanical, trough motorgear		
Table height adjustment	Manual presetting by crane		

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Rotation speed		0,06 ÷ 0,75 rpm. Adjusted with potentiometer
Controls & electric system	Control panel	Placed onboard, fitted with plugs for hand control, foot pedal, motors and endstroke switches. Automatic/manual rotation, rotation control trough handcontrol/footpedal. Input: 380V - ThreePhase
	Hand control	<ul style="list-style-type: none"> ▪ Buttons for Power and Rotation forward/stop/reverse ▪ Table tilting up/downward ▪ Potentiometer for rotation speed regulation ▪ Emergency stop
	Foot control	On demand <ul style="list-style-type: none"> ▪ Emergency stop ▪ Forward/stop/reverse foot switches
Dimensions	Base dimension	1.700 x 1.135 mm
	Overall dimensions	2.000 x 1.520 x (h) 1.500 mm
Machine weight		2.250 kg
Fabrication year		
Machine history and services		Machine overhauled with mechanical check-up and control box replacement (2018)
Notes		

