



A. NARDUCCI

WELDING PRODUCTS

TABLE POSITIONER - U002182 T **Passerini ET35 VF - capacity: 3.500 kg**



Make & type		Passerini ET35x300 VF	
Capacity	3.500 kg	@ 300 mm from table surface	
Tilting moment	1.500 kgm	Calculated from tilting trunions	
Rotating torque	600 kgm		
Table	Size	Ø 1.600 mm	
	Type	Welded frame plate with 4+4 radial T-slots for workpiece fastening	
	Support type	Slewing ring bearing	
Table height	Of table plate, placed horizontal	~ 1.000 mm	
	Of rotation axis, with table placed vertical	~ 1.120 mm	
Table tilting	Electromechanical, trough motorgear, pinion and geared sector		
Table rotation	Electromechanical, trough motor, belt & pulleys, wormreducer, pinion and inner teeth slewing ring bearing		

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Rotation speed		0,06÷0,75 rpm. (to be confirmed) Adjusted with potentiometer
Controls & electric system	Control panel	Placed onboard, fitted with plugs for hand control, foot pedal, motors, and endstroke switches. Automatic/manual rotation, rotation control trough handcontrol/footpedal. Input: 380V - ThreePhase
	Hand control	<ul style="list-style-type: none"> ▪ Buttons for Power and Rotation forward/stop/reverse ▪ Table tilting up/downward ▪ Potentiometer for rotation speed regulation ▪ Emergency stop
	Foot control	On demand <ul style="list-style-type: none"> ▪ Emergency stop ▪ Forward/stop/reverse foot switches
Dimensions	Base dimension	1.575 x 1.370 mm
	Overall dimensions	~2.000 x 1.600 x (h) 1.000 mm
Machine weight		~ 2.400 kg
Fabrication year		
Machine history and services		Machine overhauled with: disassembly, sand blasting and respray, mechanical check up, new control box, rotation & motor (2023)
Notes		



