



# A. NARDUCCI

WELDING PRODUCTS

## TABLE POSITIONER - U002110 T TRQ200 IO- V2 - capacity: 20.000 kg



Make & type		TRQ200 IO – V2	
Capacity	20.000 kg	@ 300 mm from table surface	
Tilting moment	10.500 kgm	Calculated from tilting trunions	
Rotating torque	1.800 kgm		
Table	Size	Ø 2.500 mm	
	Type	Double plate frame with 8 radial T-slots for workpiece fastening	
	Support type	Slewing ring bearing	
Table height	Of table plate, placed horizontal	1.335 mm	
	Of rotation axis, with table placed vertical	1.500 mm	
Table tilting	Hydraulic, trough double cylinder		
Table rotation	Electromechanical, trough motorgear		

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Rotation speed		0.015÷0.75 rpm. Adjusted with potentiometer
Controls & electric system	Control panel	Placed onboard, fitted with plugs for hand control/ foot pedal. Selector automatic/manual Emergency stop Input: 380V - ThreePhase
	Hand control	<ul style="list-style-type: none"> <li>▪ Buttons for table tilting up/down, rotation forward/stop/reverse</li> <li>▪ Rotation speed potentiometer</li> <li>▪ Emergency stop</li> </ul>
	Foot control	<ul style="list-style-type: none"> <li>▪ ON REQUEST</li> <li>▪ FORWARD/STOP/REVERSE PEDALS PLUS EMERGENCY STOP BUTTON</li> </ul>
Dimensions	Base dimension	2.800 x 1.800 mm
	Overall dimensions	3.500 x 2.500 x (h) 1.350 mm
Machine weight		6.600 kg
Fabrication year		07/2008
Machine history and services		
Notes		



